# SYNTHESIS OF NOVEL 3-(4-SUBSTITUTEDARYLOXYMETHYL) OXETAN-3YLAMINES 

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2,2-Bis (bromomethyl) propane-1,3-diol (1) was cyclized in the presence of sodium ethoxide at room temp to obtain (3-(bromomethyl) oxetan-3-yl) methanol (2) which was treated with various phenols (3) to yield (3-(aryloxymethyl) oxetan-3-yl) methanol (4). The latter, on oxidation with $\mathrm{KMnO}_{4}$ in aq. NaOH containing dioxan gave the corresponding carboxylic acid derivatives 5.5 with benzyl alcohol containing Diphenyl Phosphoryl Azide (DPPA) gave 3-(4-substitutedaryloxymethyl) oxetan-3-ylamines (7) via $\mathrm{N}-\mathrm{CBz}$ protected aminooxetanes (6).

Oxetanes are an essential group of four-membered cyclic ethers that can undergo a broad range of chemical transformations ${ }^{1}$. This ring system has been found to be present in pharmaceutically key natural products such as Paclitaxel ${ }^{2}$, Taxotere ${ }^{3}$, Oxetanocin$A^{4}$, Mitrephorene ${ }^{5}$ and Merrilactone ${ }^{6}$. Simple and yet selective methods for synthesis of the stressed structure are active areas of research. Additionally, oxetange ring containing compounds are essential industrial medicinal agents ${ }^{7}$. Thus, the requirement of differently substituted synthetic oxetanes is quite high. The strained 4 -membered ring of oxetane is a strong hydrogen bond acceptor and can be used to develop the solubility of a molecule without compromise on its metabolic stability. Oxetane synthons have been used newly in the preparation of pharmacologically energetic molecules. 3Hydroxyoxetane is the key precursor for the preparation of a broad range of 3 -substituedoxetanes ${ }^{8}$.

In view of these observations and keeping in view of our interest in the study of new heterocyclic compounds ${ }^{9,10}$, it was considered worthwhile to study the synthesis of 3-(4-substituted aryloxymethyloxetan3 -ylamines).

The synthesis of 3,3-disubstituedoxetane started with cyclizaton of 2,2-bis(bromomethyl) propane-1,3diol (1) in the presence of sodium ethoxide in ethanol to obtain 3-(bromomethyl) oxetan-3-yl) methanol (2). The structure of 2 was confirmed from its spectral data. Thus, its IR (neat) spectrum showed a medium but broad peak at 3360 due to -OH group. Its ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3} / \mathrm{TMS}\right)$ spectrum showed signals at $\delta 2.6$ (bs, $1 \mathrm{H}, \mathrm{OH}$ ), 3.70 (s, $2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{Br}$ ), $4.00\left(\mathrm{~s}, 2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{OH}\right)$, $4.45(\mathrm{~s}, 4 \mathrm{H}$, oxetane ring). Its mass spectrum showed
the molecular ion peak at $\mathrm{m} / \mathrm{z} 182\left(\mathrm{M}^{+}+1\right)$, corresponding to a moleculer mass of 181 when recorded in the Q+1 mode. To avoid the use of the strong base (like NaH ) in DMF procedure ${ }^{11}$ and to improve the low yield in alkylation reactions, an alternate procedure was adopted. Thus, the alkylated compound 4a was prepared by reaction of 3-(bromomethyloxetan-3-yl) methanol (2) with phenol (3a, i.e., $\mathrm{R}=\mathrm{H}$ ) in the presence of a mild base like $\mathrm{K}_{2} \mathrm{CO}_{3}$ in acetone at room temp. The product obtained was assigned the structure 4 a on the basis of its spectral data. Thus, its IR (neat) spectrum showed a medium but broad peak at 3400 due to -OH group. Its ${ }^{1} \mathrm{H}$ NMR ( $\mathrm{CDCl}_{3} / \mathrm{TMS}$ ) spectrum showed signals at $3.60\left(\mathrm{~s}, 2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{OH}\right), 4.10\left(\mathrm{~s}, 2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{OAr}\right), 4.40$ ( $\mathrm{m}, 4 \mathrm{H}$, oxetane ring), 6.90 ( $\mathrm{m}, 3 \mathrm{H}, \mathrm{ArH}$ ), 7.30 (m, $2 \mathrm{H}, \mathrm{ArH}$ ). Its mass spectrum showed the molecular ion peak at $\mathrm{m} / \mathrm{z} 195\left(\mathrm{M}^{+}+1\right)$, corresponding to a molecular mass of 194 when recorded in the $\mathrm{Q}+1$ mode. The above reaction of 2 with phenol (3a) has been found to be a general one and has been extended to prepare other derivatives of 4 through the sequence 3(b-d) $\rightarrow$ 4(b-d).
(3-Phenoxymethyloxetan-3-yl) methanol (4a) on oxidation with $\mathrm{KMnO}_{4}$ in aq. NaOH in dioxan gave the corresponding 3-phenoxymethyloxetan-3-yl-carboxylic acid (5a, i.e., $5, R=H$ ). The structure of 5 a was confirmed by its spectral data. Thus, its $\mathrm{IR}(\mathrm{KBr})$ spectrum showed a medium \& broad peak at $\sim 3310$ due to the -OH group and a strong, sharp peak at $1640(\mathrm{C}=\mathrm{O})$ group. Its ${ }^{1} \mathrm{H} \mathrm{NMR}\left(\mathrm{CDCl}_{3} / \mathrm{TMS}\right)$ spectrum showed signals at $4.40\left(\mathrm{~s}, 2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{OAr}\right), 4.70(\mathrm{~d}, 2 \mathrm{H}$, oxetane ring), 5.10 (d, 2 H , oxetane ring), 6.90 ( m , $3 \mathrm{H}, \mathrm{ArH}), 7.10$ (m, 2H, ArH). Its mass spectrum

showed the molecular ion peak at $\mathrm{m} / \mathrm{z} 208\left(\mathrm{M}^{+}+1\right)$, corresponding to a molecular mass of 207 when recorded in the $Q+1$ mode. The above reaction of $4 a$ with $\mathrm{KMnO}_{4}$ has been found to be a general one and has been extended to prepare other derivatives of 5 through the sequence $4(b-d) \rightarrow 5(b-d)$.

The reaction of 5 a with diphenylphosphoryl azide (DPPA), TEA and benzyl alcohol in dioxan afforded the corresponding (3-phenoxymethyloxetan-3-yl) carbamic acid benzyl ester (6a, i.e. 6, R=H). Structure of this product was confirmed by spectral data. Thus, its $I \mathrm{R}(\mathrm{KBr})$ spectrum showed a medium \& broad peak at $\sim 3540$ due to - NH group and a strong, sharp peak at $1730(\mathrm{C}=\mathrm{O})$. Its $\left.{ }^{1} \mathrm{H} \mathrm{NMR} \mathrm{( } \mathrm{CDCl}_{3} / \mathrm{TMS}\right)$ showed signals at 4.30 (s, 2H, $\left.\mathrm{CH}_{2} \mathrm{O}-\mathrm{Ar}\right), 4.60$ (d, 2H, oxetane ring), 4.90 (d, 2 H , oxetane ring), 5.20 ( $\mathrm{s}, 2 \mathrm{H}, \mathrm{CH}_{2}-\mathrm{Ar}$ ), 7.10-7.50 (m, 10H, ArH). Its mass spectrum showed the molecular ion peak at $m / z=314\left(M^{+}+1\right)$, corresponding to a molecular mass of 313 when recorded in the $\mathrm{Q}+1$ mode. The above reaction of 5 a with DPPA has been found to be a general one and has been extended to prepare other derivatives of 6 through the sequence $5(b-d) \rightarrow 6(b-d)$.

In continuation of this sequence of reactions, a simple deprotection reaction by treatment with $10 \%$ $\mathrm{Pd} / \mathrm{C}$ in MeOH gave 3-phenoxymethyloxetan-3-
ylamine (7a, i.e. 7, $R=H$ ). Thus, its $I R(K B r)$ spectrum showed a broad peak at 3420 as an unsplit doublet due to $-\mathrm{NH}_{2}$ group. $\left.{ }^{1} \mathrm{H} \mathrm{NMR} \mathrm{(CDCl}_{3} / T M S\right) ~ s p e c t r u m ~$ showed signals at $4.20\left(\mathrm{~s}, 2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{OAr}\right), 4.50(\mathrm{~d}, 2 \mathrm{H}$, oxetane ring), 4.70 (d, 2H, oxetane ring), 6.80 (d, 2H, ArH), 6.90 (t, 1H, ArH), 7.40 (t, 2H, ArH). Its mass spectrum showed the molecular ion peak at $\mathrm{m} / \mathrm{z} 180$ $\left(\mathrm{M}^{+}+1\right)$, corresponding to a molecular mass of 179 when recorded in the $Q+1$ mode. The above reaction involving deprotection of $\mathbf{6 a}$ has been found to be a general one and has been extended to prepare other derivatives of 7 through the sequence $6(b-d) \rightarrow 7(b-d)$.

All the above reactions are nicely depicted in the Scheme-1.

## Experimental

Melting points are uncorrected and were determined in a Polman Melting Point apparatus. Purity of the compounds was checked on thin layer chromatography (TLC) plates coated with silica gel $G$ in the solvent system ethyl acetate : hexane. The spots were observed under iodine vapors or UV light. IR spectra were recorded on a Perkin-Elmer 1720 FTIR spectrometer (KBr Pellets). ${ }^{1} \mathrm{H}$ NMR spectra were recorded on a Bruker AC 300 MHz spectrometer using TMS as internal standard in DMSO- $d_{6}$ or in $\mathrm{CDCl}_{3}$
and Mass spectra were recorded on Agilent 6120 Single Quodrupole LCMS instrument giving M ${ }^{+}$values either on $\mathrm{M}^{+}+1$ or $\mathrm{M}^{+}-1$ modes.

## Synthesis of 2

A solution of $\mathbf{1}$ ( $10 \mathrm{gm}, 0.038 \mathrm{~mol}$ ) in ethanol ( 50 ml ) was added to a freshly prepared solution of sodium ethoxide ( $2.5 \mathrm{gm}, 0.038 \mathrm{~mol}$ ) in ethanol ( 25 ml ) at RT. The mixture was stirred at RT for 4 hr . After completion of reaction as shown by TLC, salts were filtered. The insoluble salts were washed with cold ethanol ( 25 ml ) and the combined ethanolic filtrate concentrated under reduced pressure to obtain a colourless liquid as residue. Yield : $4.5 \mathrm{gm}(65 \%)$. [Found : C, 33.01, H, $5.10 \mathrm{C}_{5} \mathrm{H}_{9} \mathrm{BrO}_{2}$ requires $\mathrm{C}, 33.17, \mathrm{H}, 5.00 \%$ ].

## Synthesis of 4(a-d) : General procedure

A mixture of $2(0.02 \mathrm{~mol}), \mathrm{K}_{2} \mathrm{CO}_{3}(0.04 \mathrm{~mol})$ and the respective phenols $3(\mathrm{a}-\mathrm{d})(0.02 \mathrm{mo})$ was refluxed for 20 hr . On completion of the reaction, which was monitored by TLC, the mixture was cooled to RT and salts were filtered. The insoluble salts were washed with acetone ( 20 ml ) and the acetone filtrate was concentrated under reduced pressure to obtain a crude residue. The latter was dissolved in dichloromethane $(100 \mathrm{ml})$ and washed with water ( 50 ml ). The organic layer was dried over anhyd. $\mathrm{Na}_{2} \mathrm{SO}_{4}$, filtered and concentrated under reduced pressure to obtain a crude product which was purified by column chromatography using EtOAc/Hexane as eluent to obtain the pure 4.

4a (i.e. 4, R=H); Yield : 4.5gm (80\%); Colourless thick liquid. [Found: C, 67.91, H, 7.07 $\mathrm{C}_{11} \mathrm{H}_{14} \mathrm{O}_{3}$ requires $\mathrm{C}, 68.02, \mathrm{H}, 7.27 \%$ ].

4b (i.e. 4, R=F): Yield :5.1 gm (87\%); Colourless thick liquid; IR (neat): 3450 (OH); ${ }^{1} \mathrm{H}$ NMR ( $\mathrm{CDCl}_{3} /$ TMS): $\delta 3.70$ (s, 2H, CH OH ), 4.60 (s, 2H, $\mathrm{CH}_{2} \mathrm{OAr}$ ), $4.90(\mathrm{~m}, 4 \mathrm{H}$, oxetane ring), $7.20(\mathrm{~m}, 2 \mathrm{H}, \mathrm{ArH}), 7.50$ ( $\mathrm{m}, 2 \mathrm{H}, \mathrm{ArH}$ ); LCMS :m/z $213\left(\mathrm{M}^{+}+1\right)$. [Found : C, $62.22, \mathrm{H}, 6.12 \mathrm{C}_{11} \mathrm{H}_{13} \mathrm{FO}_{3}$ requires $\mathrm{C}, 62.26, \mathrm{H}, 6.17 \%$ ].

4c (i.e. 4, R=Br); Yield 6.5gm (86\%); Colourless thick liquid; IR (neat): 3550 ( OH ); ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3} /\right.$ TMS): 3.60 (s, $2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{OH}$ ), 4.30 ( $\mathrm{s}, 2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{OAr}$ ), $4.70(\mathrm{~m}, 4 \mathrm{H}$, oxetane ring), $7.10(\mathrm{~m}, 2 \mathrm{H}, \mathrm{ArH}), 7.40$ ( $\mathrm{m}, 2 \mathrm{H}, \mathrm{ArH}$ ); LCMS : m/z $274\left(\mathrm{M}^{+}+1\right.$ ). [Found: C, 48.34, $\mathrm{H}, 4.60 \mathrm{C}_{11} \mathrm{H}_{13} \mathrm{BrO}_{3}$ requires $\mathrm{C}, 48.37, \mathrm{H}$, 4.80\%].

4d (i.e. 4, $\mathrm{R}=\mathrm{OCH}_{3}$ ); Yield: $6.5 \mathrm{gm}(86 \%)$; Colourless thick liquid; IR (neat): 3540 (OH); ${ }^{1}$ H NMR ( $\mathrm{CDCl}_{3} / \mathrm{TMS}$ ): $3.20\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{OCH}_{3}\right), 3.60(\mathrm{~s}, 2 \mathrm{H}$, $\left.\mathrm{CH}_{2} \mathrm{OH}\right), 4.30\left(\mathrm{~s}, 2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{OAr}\right), 4.80(\mathrm{~m}, 4 \mathrm{H}$, oxetane ring), $7.30(\mathrm{~m}, 2 \mathrm{H}, \mathrm{ArH}), 7.60(\mathrm{~m}, 2 \mathrm{H}, \mathrm{ArH})$; LCMS :
$\mathrm{m} / \mathrm{z} 225\left(\mathrm{M}^{+}+1\right)$. [Found : C, 64.21, H, 7.12 $\mathrm{C}_{12} \mathrm{H}_{16} \mathrm{O}_{4}$ requires $\mathrm{C}, 64.27, \mathrm{H}, 7.19 \%$ ].

## Synthesis of 5(a-d) : General procedure

Solid $\mathrm{KMnO}_{4}(0.07 \mathrm{~mol})$ was added portion-wise to a mixture of $4(\mathrm{a}-\mathrm{d})(0.02 \mathrm{~mol}), \mathrm{NaOH}(0.04 \mathrm{~mol})$, dioxan ( 50 ml ) and water ( 25 ml ). The mixture was stirred for 4 hr at RT. After completion of the reaction, the mixture was diluted with water, filtered through high flow and the pH of filtrate adjusted to $\sim 3.0$. The filtrate was extracted with ethyl acetate ( $3 \times 100 \mathrm{ml}$ ) and the combined organic layers washed with water, dried over anhyd. $\mathrm{Na}_{2} \mathrm{SO}_{4}$. The organic layer was filtered \& concentrated under reduced pressure to obtain a crude residue which was suspended in hexane. The resulting precipitated solid was filtered and washed with hexane to obtain pure oxetane acid 5 .

5a (i.e. 5, R=H); Yield: 3.5gm (83\%); M.P. 1261280. [Found: C, 63.15, H, 5.61, $\mathrm{C}_{11} \mathrm{H}_{12} \mathrm{O}_{4}$ requires C, 63.45, H, 5.81\%].

5b (i.e. 5, R=F); Yield : 4.5gm (84\%), M.P. 104$106^{\circ}$; IR (KBr): 3317 (OH) 1640 (C=O). ${ }^{1} \mathrm{HNMR}\left(\mathrm{CDCl}_{3} /\right.$ TMS): 4.40 ( $\mathrm{s}, 2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{OAr}$ ), 4.70 ( $\mathrm{d}, 2 \mathrm{H}$, oxetane ring), 5.10 (d, 2H, oxetane ring), $6.90(\mathrm{~m}, 2 \mathrm{H}, \mathrm{ArH}$ ), $7.10(\mathrm{~m}, 2 \mathrm{H}, \mathrm{ArH})$; LCMS : m/z $227\left(\mathrm{M}^{+}+1\right)$. [Found: $\mathrm{C}, 58.11, \mathrm{H}, 4.70 \mathrm{C}_{11} \mathrm{H}_{11} \mathrm{FO}_{4}$ requires $\mathrm{C}, 58.41, \mathrm{H}$, 4.90\%].

5c (i.e. 5, R=Br); Yield : 4.8gm (84\%); M.P. 134136; IR (KBr): 3340 (OH), 1640 (C=O); ${ }^{1} \mathrm{H}$ NMR ( $\mathrm{CDCl}_{3}$ /TMS): 4.40 (s, $2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{OAr}$ ), $4.80(\mathrm{~d}, 2 \mathrm{H}$, oxetane ring), 5.30 (d, 2 H , oxetane ring), 7.50 ( m , $2 \mathrm{H}, \mathrm{ArH}), 7.80(\mathrm{~m}, 2 \mathrm{H}, \mathrm{ArH})$; LCMS : m/z $288\left(\mathrm{M}^{+}+1\right)$. [Found : C, 45.92, H, $3.56 \mathrm{C}_{11} \mathrm{H}_{11} \mathrm{BrO}_{4}$ requires C, 46.02, H, 3.86\%].

5d (i.e. 5, R=OCH ${ }_{3}$ ); Yield : 4.8gm (82\%); M.P. 110-1120; IR (KBr): 3360 (OH), 1640 (C=O); ${ }^{1}$ H NMR ( $\mathrm{CDCl}_{3}$ /TMS): 3.30 (s, $3 \mathrm{H}, \mathrm{OCH}_{3}$ ), 4.30 (s, 2 H , $\mathrm{CH}_{2} \mathrm{OAr}$ ), 4.70 (d, 2 H , oxetane ring), $5.40(\mathrm{~d}, 2 \mathrm{H}$, oxetane ring), $7.10(\mathrm{~m}, 2 \mathrm{H}, \mathrm{ArH}), 7.40(\mathrm{~m}, 2 \mathrm{H}, \mathrm{ArH})$; LCMS : m/z $239\left(\mathrm{M}^{+}+1\right)$. [Found : C, 60.10, H, 5.62 $\mathrm{C}_{12} \mathrm{H}_{14} \mathrm{O}_{5}$ requires $\mathrm{C}, 60.50, \mathrm{H}, 5.92 \%$ ].

## Synthesis of 6(a-d) : General procedure

A mixture of 5 ( 0.01 mol ), diphenylphosphoryl azide ( 0.012 mol ), benzyl alcohol ( 0.01 mol ), TEA ( 0.02 mol ) and dioxan ( 25 ml ) was refluxed for 4 hr . After completion of reaction, the mixture was concentrated under reduced pressure, giving a crude residue which was purified by column chromatography after elution with $20 \%$ ethyl acetate: hexane to obtain pure 6.

6a (i.e. 6, R=H); Yield : 4.5 gm (86\%); Colourless thick liquid. [Found : C, 68.79, H, 6.01, N, 4.27 $\mathrm{C}_{18} \mathrm{H}_{19} \mathrm{NO}_{4}$ requires $\left.\mathrm{C}, 68.99, \mathrm{H}, 6.11, \mathrm{~N}, 4.47 \%\right]$.

6b (i.e. 6, R=F); Yield :5.5gm (84\%); Colourless thick liquid; IR (neat): 3520 (NH), 1720 (C=O); ${ }^{1} \mathrm{H}$ NMR ( $\mathrm{CDCl}_{3} / \mathrm{TMS}$ ): 4.30 (s, 2H, $\mathrm{CH}_{2} \mathrm{OAr}$ ), 4.60 (d, 2 H , oxetane ring), $4.90(\mathrm{~d}, 2 \mathrm{H}$, oxetane ring), $5.20(\mathrm{~s}, 2 \mathrm{H}$, $\left.\mathrm{CH}_{2}-\mathrm{Ar}\right)$, 6.90-7.30 (m, 4H, ArH), 7.50-7.90 (m, 5H, ArH); LCMS : m/z 332 ( $\mathrm{M}^{+}+1$ ). [Found : C, 65.12, H, 5.28, $\mathrm{N}, 4.13 \mathrm{C}_{18} \mathrm{H}_{18} \mathrm{FNO}_{4}$ requires $\mathrm{C}, 65.25, \mathrm{H}, 5.48$, N, 4.23\%].

6c (i.e. 6, R=Br); Yield: 6.5gm (86\%); M.P. 82$84^{\circ}$; IR (KBr): $3525(\mathrm{NH}), 1720(\mathrm{C}=\mathrm{O})$; ${ }^{1} \mathrm{H}$ NMR ( $\mathrm{CDCl}_{3} /$ TMS): 4.30 (s, 2H, $\mathrm{CH}_{2} \mathrm{OAr}$ ), 4.60 (d, 2 H , oxetane ring), 5.10 (d, 2H, oxetane ring), 5.30 (s, 2H, $\mathrm{CH}_{2}-\mathrm{Ar}$ ), 7.10-7.40 (m, 4H, ArH), 7.60-7.90 (d, 5H, ArH); LCMS : m/z $393\left(\mathrm{M}^{+}+1\right)$. [Found : C, 55.02, H, 4.53, N, 3.34 $\mathrm{C}_{18} \mathrm{H}_{18} \mathrm{BrNO}_{4}$ requires $\left.\mathrm{C}, 55.12, \mathrm{H}, 4.63, \mathrm{~N}, 3.57 \%\right]$.

6d (i.e. 6, R=OCH ${ }_{3}$ ); Yield : 6.9 gm (85\%); M.P. 90-92 ${ }^{\circ}$; IR (KBr): 3510 (NH), 1730 (C=O); ${ }^{1} \mathrm{H}$ NMR ( $\mathrm{CDCl}_{3} / \mathrm{TMS}$ ): 3.30 (s, $3 \mathrm{H}, \mathrm{OCH}_{3}$ ), 4.30 (s, 2 H , $\mathrm{CH}_{2} \mathrm{OAr}$ ), 4.40 (d, 2 H , oxetane ring), 4.90 (d, 2 H , oxetane ring), $5.30\left(\mathrm{~s}, 2 \mathrm{H}, \mathrm{CH}_{2}-\mathrm{Ar}\right), 6.90-7.10(\mathrm{~m}, 4 \mathrm{H}$, ArH), 7.40-7.60 (d, 5H, ArH); LCMS : m/z 344 ( $\mathrm{M}^{+}+1$ ). [Found : C, 66.24, H, 6.02, N, 4.01 $\mathrm{C}_{19} \mathrm{H}_{21} \mathrm{NO}_{5}$ requires C, 66.46, H, 6.16, N, 4.08\%].

## Synthesis of 7a-d : General procedure

A mixture of $6(0.01 \mathrm{~mol})$ and $10 \% \mathrm{Pd} / \mathrm{C}(0.01$ gm ) in methanol ( 20 ml ) was stirred for 4 hr at RT. After completion of reaction, the mixture was filtered through a bed of high-flow. The filter bed was washed with methanol and the filtrate concentrated under reduced pressure to obtain a crude residue. The latter was treated with hexane and the separated solid was filtered \& washed with hexane to obtain the final product 7.

7a (i.e. 7, R=H); Yield 2.1gm (91\%); M.P. 45-47. [Found: C, 68.91, H, 7.11, N, 7.92 $\mathrm{C}_{10} \mathrm{H}_{13} \mathrm{NO}_{2}$ requires C, 67.02, H, 7..31, N, 7.82\%].

7b (i.e. 7, R=F); Yield: 3.2gm (87\%); M.P. 55$57^{\circ}$; IR (KBr): $3410\left(\mathrm{NH}_{2}\right) ;{ }^{1} \mathrm{H}$ NMR ( $\left.\mathrm{CDCl}_{3} / \mathrm{TMS}\right): 4.30$ (s, $2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{O}-\mathrm{Ar}$ ), 4.70 (d, 2 H , oxetane ring), 4.90 (d, 2 H , oxetane ring), 7.40 (d, 2H, ArH), $7.70(\mathrm{~d}, 2 \mathrm{H}, \mathrm{ArH})$, LCMS : m/z $198\left(\mathrm{M}^{+}+1\right)$. [Found : C, 60.60, H, 6.03, $\mathrm{N}, 7.02 \mathrm{C}_{10} \mathrm{H}_{12} \mathrm{FNO}_{2}$ requires $\mathrm{C}, 60.90, \mathrm{H}, 6.13, \mathrm{~N}$, 7.10\%].

7c (i.e., 7,R=Br): Yield : 3.8 gm (92\%); M.P. 60$62^{\circ}$; $\mathrm{IR}(\mathrm{KBr}): 3420\left(\mathrm{NH}_{2}\right) ;{ }^{1} \mathrm{H}$ NMR ( $\left.\mathrm{CDCl}_{3} / \mathrm{TMS}\right): 4.40$ (s, $2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{OAr}$ ), 4.80 (s, 2H, oxetane ring), 5.10 (d, 2 H , oxetane ring), 7.50 (d, 2H, ArH), 7.80 (d, 2H, ArH);

LCMS : m/z $259\left(\mathrm{M}^{+}+1\right)$. [Found : C, 46.33, H, 4.49, $\mathrm{N}, 5.13 \mathrm{C}_{10} \mathrm{H}_{12} \mathrm{BrNO}_{2}$ requires $\mathrm{C}, 46.53, \mathrm{H}, 4.69, \mathrm{~N}$, 5.43\%].

7d (i.e. 7, R=OCH ${ }_{3}$ ); Yield : 3.9gm (92\%); M.P. 57-59 ; IR (KBr): $3425\left(\mathrm{NH}_{2}\right)$; ${ }^{1} \mathrm{H}$ NMR ( $\left.\mathrm{CDCl}_{3} / \mathrm{TMS}\right)$ : 3.30 (s, 3H, OCH 3 ), 4.30 (s, 2H, $\mathrm{CH}_{2} \mathrm{OAr}$ ), 4.70 (d, 2 H , oxetane ring), 5.10 (d, 2H, oxetane ring), 7.10 (d, 2H, ArH), 7.40 (d, 2H, ArH); LCMS : m/z 210 (M++1). [Found: C, 63.11, H, 7.03, N, $6.49 \mathrm{C}_{11} \mathrm{H}_{15} \mathrm{NO}_{3}$ requires C, 63.14, H, 7.23, N, 6.69\%].

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3314/2014

